



Part Number

D412-664-209

Description

Crosstube Installation, Standard Aft

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MBX103 **Box Part Number**

6 x 34 x 103

Other Packaging

MF3435

MF668/MF1612

Logo Decals

Packaging Instructions and Decal Placement

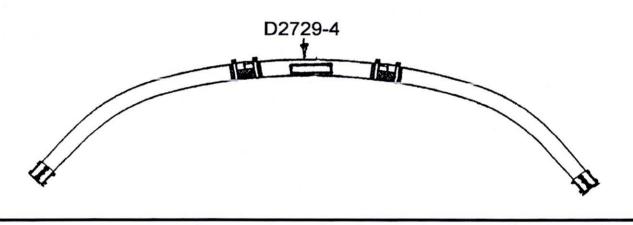
D412-664-209

Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag.

Glue foam in place (MF3433 2 sets, 4 Pcs, MF668, 2 sets, 4 Pcs, MF1612 4 Pcs).

Place hardware and paper work in foam together, then wrap around left side of crosstube.

Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box, length wise. Apply strapping after first Dart logo and there after apply strapping after every second Dart logo. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014. Apply clear tape over label and staple.



D2729-4

D2729-3

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PATENT	N/A		
P/N	D412-664-209	CHG	CHG006
DESC.	Crosstube, STD Aft	STC	SH01-9
LOT	BXXXXXX	STC	SR01298NY
MODEL	Bell 412	STC	

DAS 16 9-89 11/04/26

Revision: G Date: 17.06.22



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CROSSTUBE INSTALLATION, STD AFT

P/N: D412-664-209

CHG006

B/N: BXXXXXX